# **Technical Data Sheet**



#### **Solvent Green 28**

### **General Information**

Color Index	Solvent Green 28 (C.I. 625580 )
Product Code	CorSol®3728
CAS NO.	28198-05-2
EC No.	248-895-9
Chemical Class	Anthraquinone
Hue	Bright Green

## **Physical Properties**

Bulk Density (g/cm³)	0.39~0.50
Melting point ( $^{\circ}$ C)	approx.193
Moisture(%)	≤0.5
Ash(%)	≤0.3
Insolubility(%)	≤0.3
PH Value	6-8
Fe Content(ppm)	≤1000

### **Fastness Properties**

Heat Resistance (°C) in PS	280	Migration Resistance(1~5)	5
Light Resistance (Full Shade, 1-8)	7	Resistance to Acid(1~5)	5
Light (Reduced tinting, 1~8)	6	Resistance to Alkali(1~5)	5

<sup>\*</sup>Heat Resistance: the maximum temperature in  $^{\circ}$ C at which a change of color (DE  $\leq$  3) occurs after a dwell time of 5 minutes in the barrel of an injection molding machine as per DIN EN 12877-1.

### **Application & Performance**

Recommended for Plastic (PS, SAN, PMMA, PC, PET, PA6, ABS and ABS/PC blends), potential to use in PA66.

### Note

Fineland Chem offers innovative pigment technologies designed for long-lastingperformance and consistent quality in industrial use. Product data is based oncurrent knowledge and for reference only. Users should verify suitability; no liability assumed for specific applications.

Date of issue: Sep., 1st 2024

TDS Version: 2.1

Tel: +86-571-83531793 Web: www.finelandchem.com